

UAL 1/5; UAL 2

Dimensions (mm)	20 x 30
Travel (mm)	15
Travel per step (mm)	0,021
Thread pitch (mm)	0,5
Speed (mm/s) at 200 Hz	4,16
Step angle (°)	15
Max. Force (N)*	40



*Depends on winding, frequency and lifetime required.

Drive against end stops only permissible after clarification of operating conditions and approval by Saia Motor.

Radial forces on the shaft will reduce life time and performance.

Note: All force and power output values are minimum values, at rated voltage and motor temperature 23°C.

Standard Data

Climatic class	wide-spread according to DIN IEC 60721-2-1 : 2015
Ambient temperature operation	°C -15 ... +60
Ambient temperature storage	°C -20 ... +100
Thermal resistance at f=0 R _{them}	47 K/W
Thermal class	130 (B) according to DIN EN 60085 : 2008
Approval	standard
Mounting	any position
Electrical connection	lead wire with CT connector
Protection	IP40 according to DIN EN 60529 : 2014
Weight	33 g
Rotor stalling	motor can be stopped when voltage is applied, without being overheated
Bearings	ball bearing

Order Reference

Type	Stepper Motor	UAL	1E	N	01	E	1A					
Configuration	1A	bipolar, standard magnet, screw flange	1E	bipolar, standard magnet, bayonet flange	2A	unipolar, standard magnet, screw flange	2E	unipolar, standard magnet, bayonet flange	5A	bipolar, stronger magnet, screw flange	5E	bipolar, stronger magnet, bayonet flange
Approval	N	standard										
Winding code	see next page, resistance per winding for bipolar or unipolar											
Connection	E	100 mm lead wire with CT connector										
Shaft	1A	Travel 15 mm ± 0,7 mm (others on request)										

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Please also read "Saia Motors Important Notes" on catalog or at www.johnsonelectric.com/SaiaMotorsNotes



Technical Data

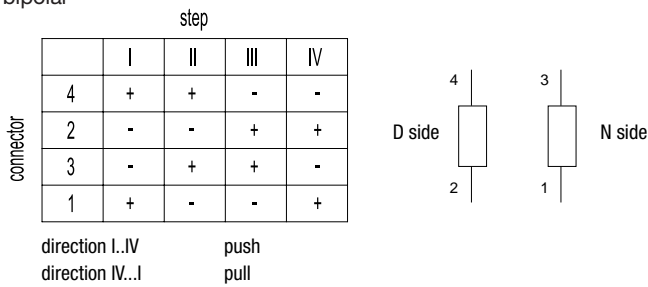
Steps per mm		48
Winding temperature T_{max}	°C	130
Linear travel max.	mm	15
Axial play at 20 N force	mm	0,25

unipolar versions available upon request

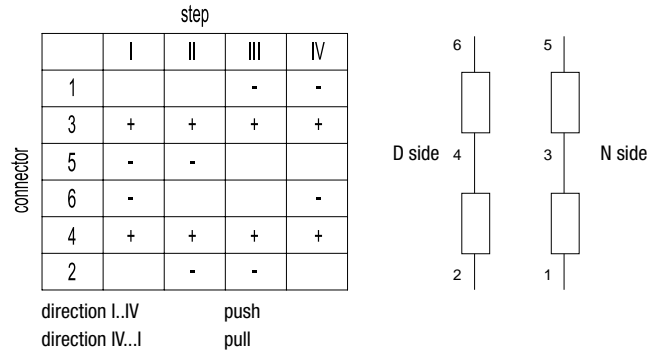
bipolar	Rated voltage U_N	V	6	12	24
	Duty cycle	%	100	100	100
	Resistance R_{20}	Ω	40	150	610
	Winding code		03	01	04

* measured at 23 °C, lifetime depends on load characteristics and ambient conditions

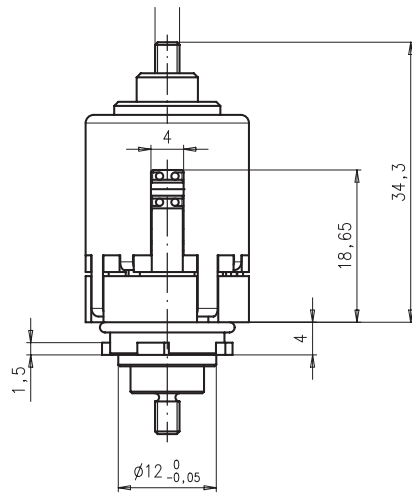
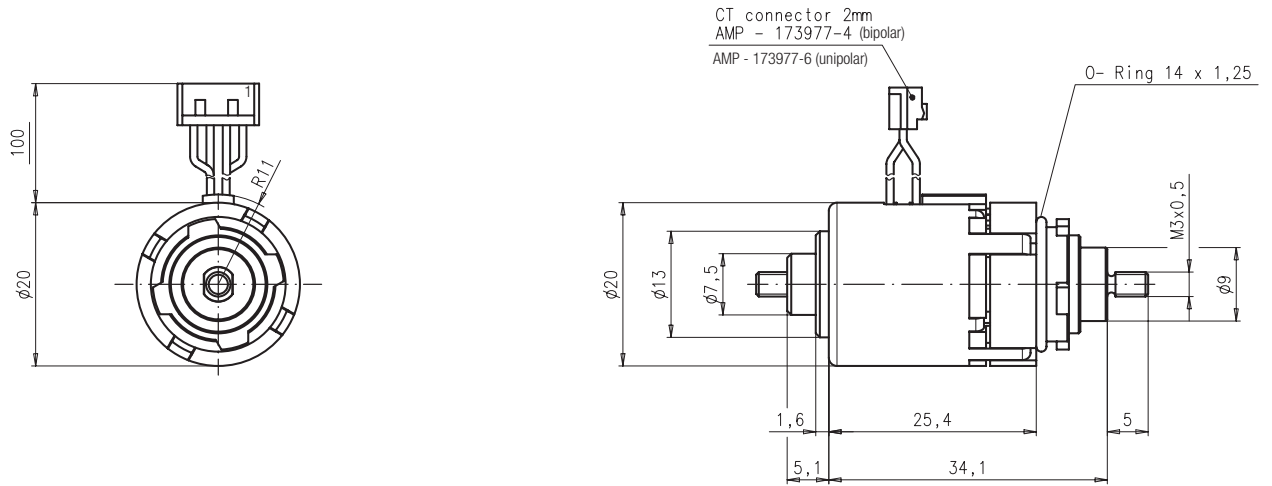
Circuit diagram bipolar



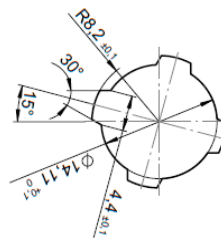
unipolar



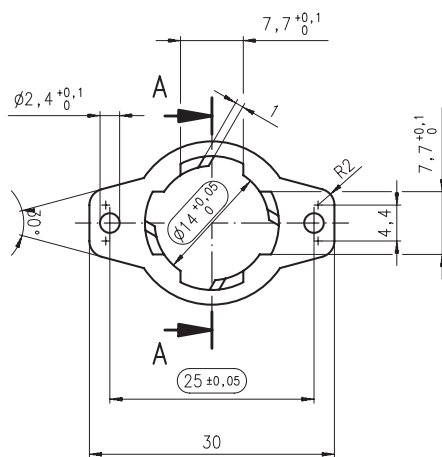
Dimensions Version with 100 mm leads and CT connector, 15 mm travel



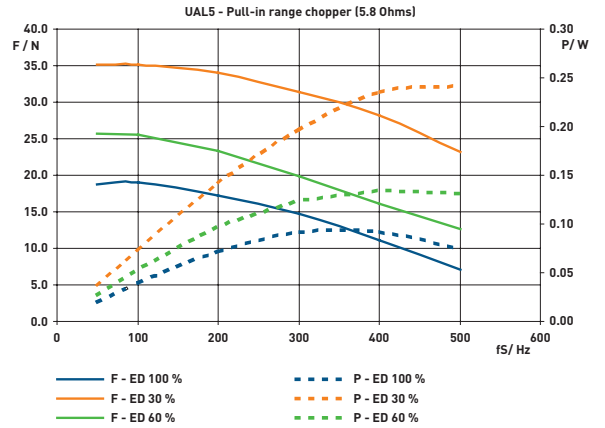
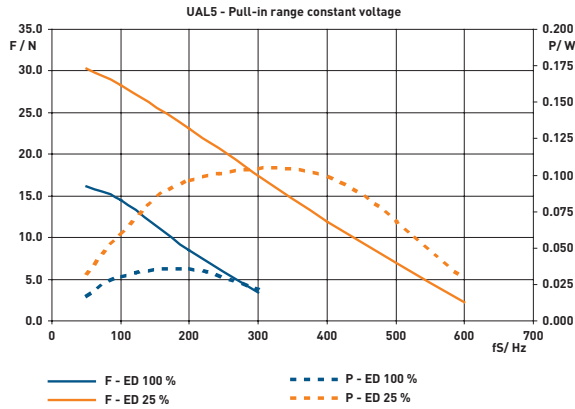
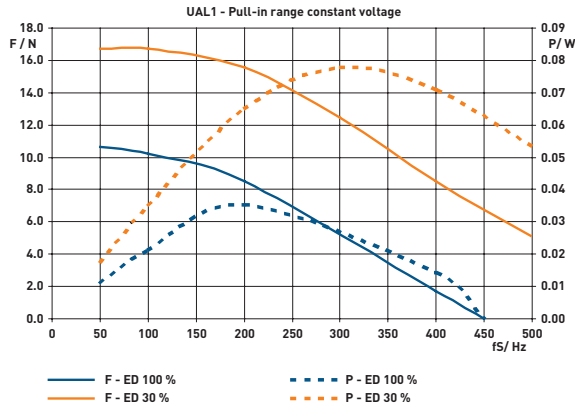
Connecting dimensions of direct bayonet mount



Material thickness 1,5 mm



Performance Chart



100% duty cycle: max. current per phase 300 mA
 60% duty cycle: max. current per phase 360 mA
 30% duty cycle: max. current per phase 500 mA

UCE1/7; UCE2/8

Dimensions (mm)	∅ 28 x 31
Travel (mm)	10/13
Travel per step (mm)	0.021
Speed (mm/s) at 200 Hz	4.16
Max. Force (N)*	80



*Depends on winding, frequency and lifetime required.
 Drive against end stops only permissible after clarification of operating conditions and approval by Saia Motors.
 Radial forces on the shaft will reduce life time and performance.
 Note: All force and power output values are minimum values, at rated voltage and motor temperature 23°C.

Standard Data

Climatic class	wide-spread according to DIN IEC 60721-2-1 : 2015
Ambient temperature operation	°C -15 ... +60
Ambient temperature storage	°C -20 ... +100
Thermal resistance at f=0 R _{therm}	29 K/W
Thermal class	130 (B) according to DIN EN 60085 : 2008
Approval	standard
Mounting	any position
Electrical connection	connector type B, C, D
Protection	IP40 according to DIN EN 60529 : 2014
Weight	67 g
Rotor stalling	motor can be stopped when voltage is applied, without being overheated
Bearings	ball bearing

Order Reference

Type	Stepper Motor			UCE	13	N	01	D	1E
Configuration	13	bipolar, standard magnet	73	bipolar, stronger magnet	23	unipolar, standard magnet	83	unipolar, stronger magnet	
Approval	N								
Resistance	see next page, Resistance per winding for bipolar or unipolar								
Connection	B, C see next pages "Connection Types" D								
Shaft	1E Travel 13 mm ± 0.7 mm (other standard shafts see under dimensions)								

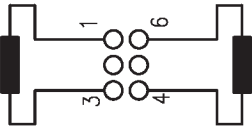
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Technical Data

bipolar	Rated voltage U_N :	V	6	12	24
	Duty cycle	%	100	100	100
	Resistance R_{20}	Ω	24	90	380
	Winding code		05	02	01
unipolar	Rated voltage U_N :	V	6	12	24
	Duty cycle	%	100	100	100
	Resistance R_{20}	Ω	24	90	380
	Winding code		07	08	01
	Travel per step	mm	0.042		
	Winding temperature T_{max}	$^{\circ}C$	130		
	Axial play at ± 20 N force	mm	< 0.25		

Circuit diagram bipolar

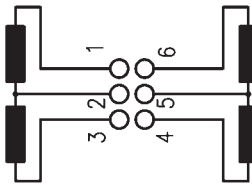


stepping sequence number

	I	II	III	IV	I
pin 1	+	+	-	-	+
pin 3	-	-	+	+	-
pin 4	-	+	+	-	-
pin 6	+	-	-	+	+

Pull in (step I to IV, I to IV, etc.)
 Push out (step IV to I, step IV to I, etc.)

unipolar

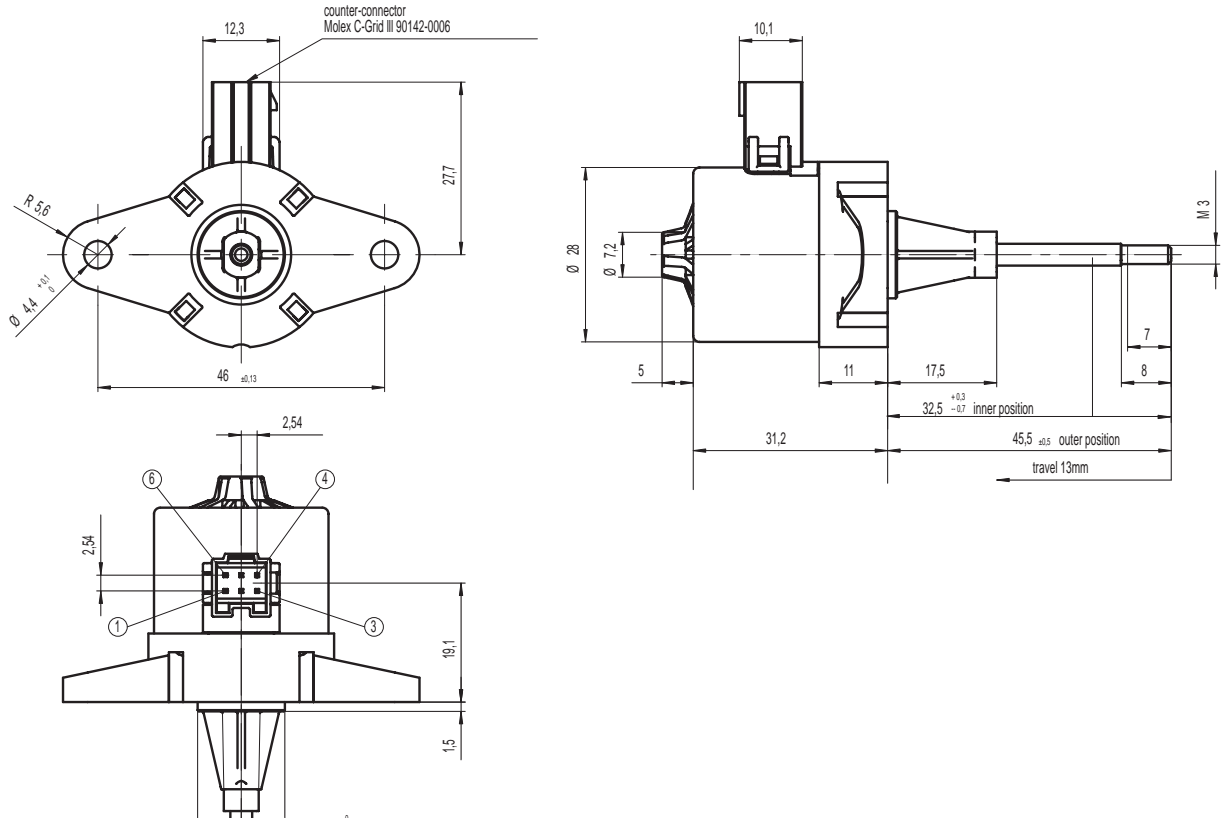


stepping sequence number

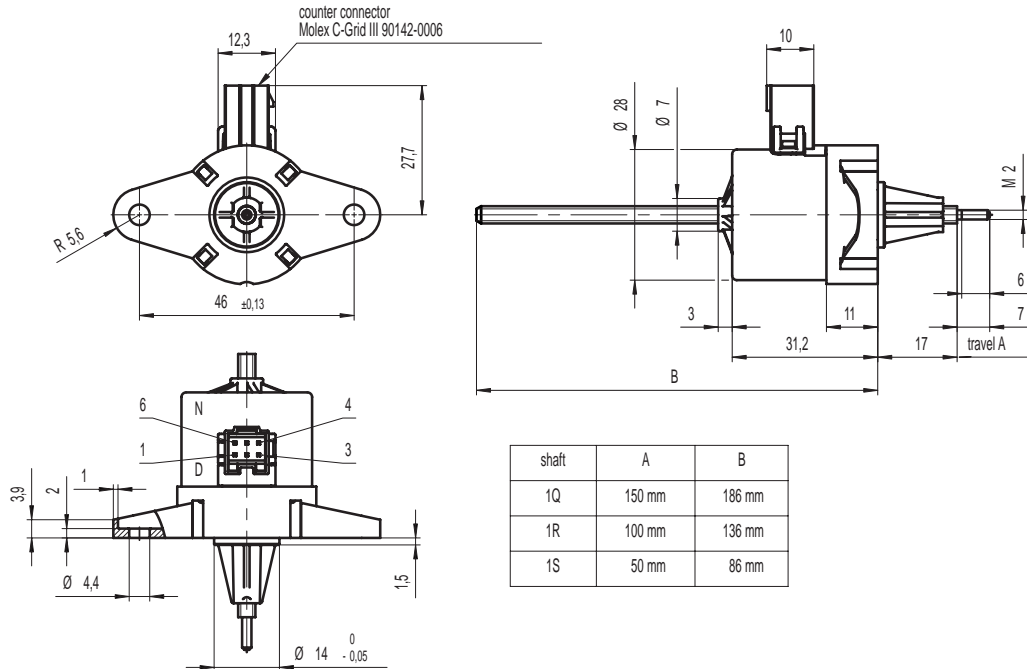
	I	II	III	IV	I
pin 1	-	-			-
pin 2	+	+	+	+	+
pin 3			-	-	
pin 4		-	-		
pin 5	+	+	+	+	+
pin 6	-			-	-

Pull in (step I to IV, I to IV, etc.)
 Push out (step IV to I, step IV to I, etc.)

Dimensions Version with Connector D, with 13 mm travel, shaft 1E



Version with Connector D, with 50..150 mm travel, shaft 1R, 1S, 1Q - only for pull operation



Please note:

The linear motor with non-captive shaft needs an external antirotation fixation and guidance. The antirotation is to produce the linear movement.

Application design of the guidance has to consider a maximum tolerance of 0,2° from the ideal axis.

The shaft guidance has strong influence on motor live time.

UCL1/7; UCL2/8

Dimensions (mm)	∅ 28 x 31
Travel (mm)	10/13
Travel per step (mm)	0.041
Speed (mm/s) at 200 Hz	8.33
Max. Force (N)*	70



*Depends on winding, frequency and lifetime required.
 Drive against end stops only permissible after clarification of operating conditions and approval by Saia Motors.
 Radial forces on the shaft will reduce life time and performance.
 Note: All force and power output values are minimum values, at rated voltage and motor temperature 23°C.

Standard Data

Climatic class	wide-spread according to DIN IEC 60721-2-1 : 2015
Ambient temperature operation	°C -15 ... +60
Ambient temperature storage	°C -20 ... +100
Thermal resistance at f=0 R _{therm}	29 K/W
Thermal class	130 (B) according to DIN EN 60085 : 2008
Approval	standard
Mounting	any position
Electrical connection	connector type B, C, D
Protection	IP40 according to DIN EN 60529 : 2014
Weight	67 g
Rotor stalling	motor can be stopped when voltage is applied, without being overheated
Bearings	ball bearing

Order Reference

Type	Stepper Motor				UCL	13	N	01	D	1E
Configuration	13	bipolar, standard magnet	73	bipolar, stronger magnet						
	23	unipolar, standard magnet	83	unipolar, stronger magnet						
Approval	N									
Resistance	see next page, Resistance per winding for bipolar or unipolar									
Connection	B, C see next pages „Connection Types“ D									
Shaft	1E Travel 13 mm ± 0.7 mm (other standard shafts see under dimensions)									

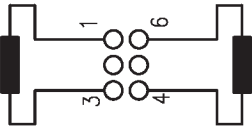


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Technical Data

bipolar	Rated voltage U_N :	V	6	12	24
	Duty cycle	%	100	100	100
	Resistance R_{20}	Ω	24	90	380
	Winding code		05	02	01
unipolar	Rated voltage U_N :	V	6	12	24
	Duty cycle	%	100	100	100
	Resistance R_{20}	Ω	24	90	380
	Winding code		07	08	01
Travel per step		mm	0.042		
Winding temperature T_{max}		$^{\circ}\text{C}$	130		
Axial play at ± 20 N force		mm	< 0.25		

Circuit diagram bipolar

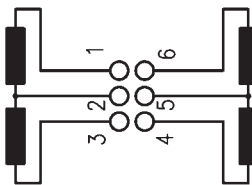


stepping sequence number

	I	II	III	IV	I
pin number 1	+	+	-	-	+
pin number 3	-	-	+	+	-
pin number 4	-	+	+	-	-
pin number 6	+	-	-	+	+

Pull in (step I to IV, I to IV, etc.)
 Push out (step IV to I, step IV to I, etc.)

unipolar

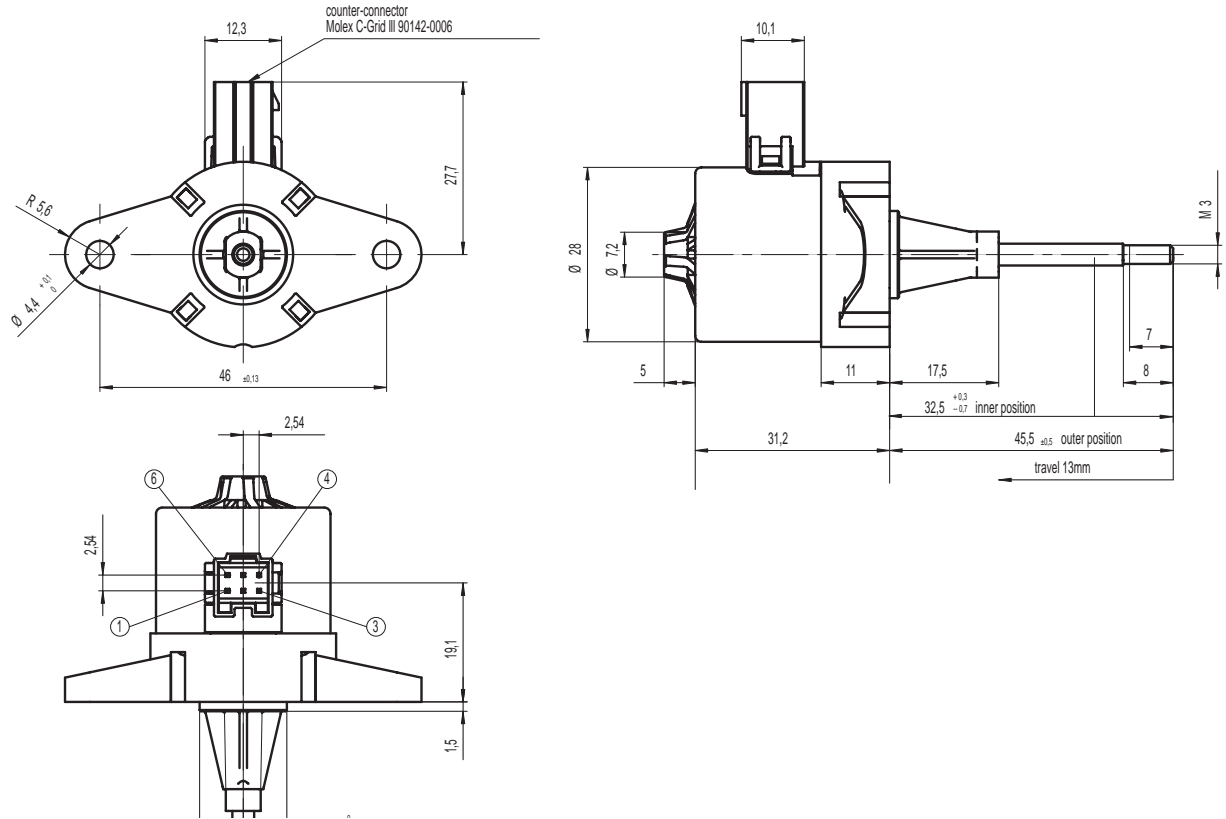


stepping sequence number

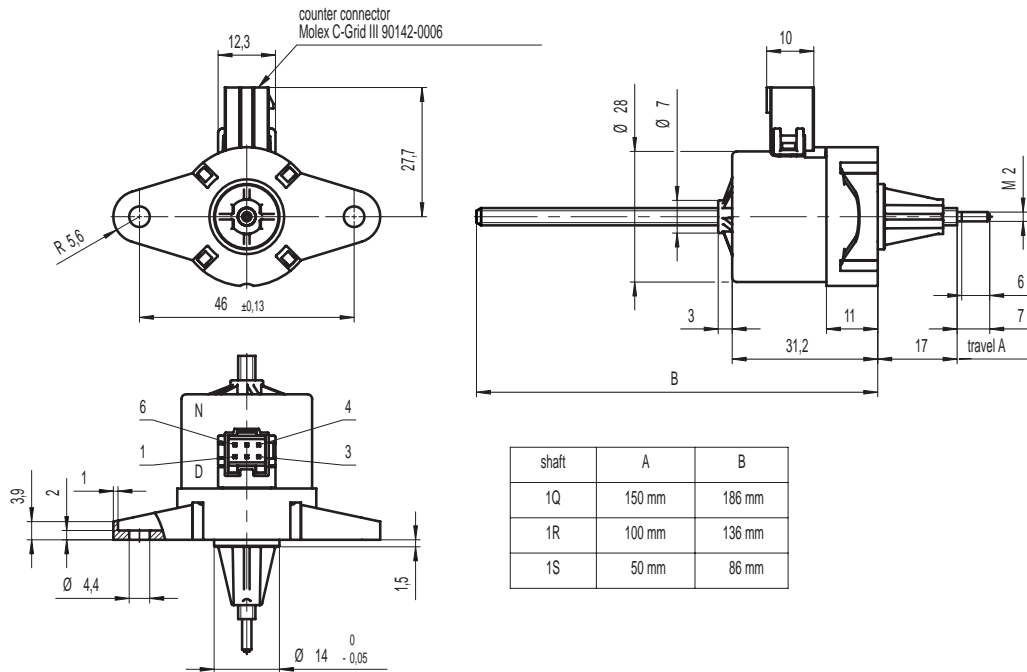
	I	II	III	IV	I
pin number 1	-	-			-
pin number 2	+	+	+	+	+
pin number 3			-	-	
pin number 4		-	-		
pin number 5	+	+	+	+	+
pin number 6	-			-	-

Pull in (step I to IV, I to IV, etc.)
 Push out (step IV to I, step IV to I, etc.)

Dimensions Version with Connector D, with 13 mm travel, shaft 1E



Version with Connector D, with 50..150 mm travel, shaft 1R, 1S, 1Q - only for pull operation



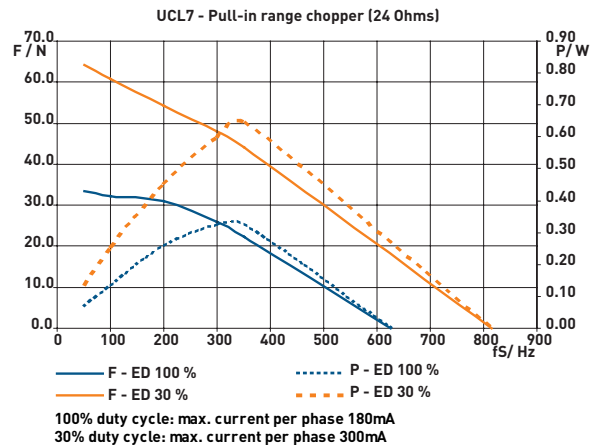
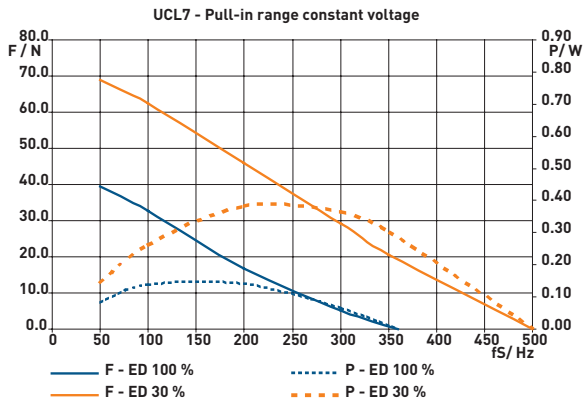
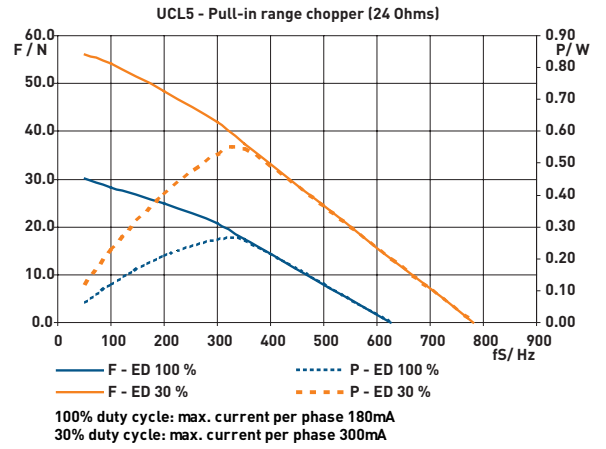
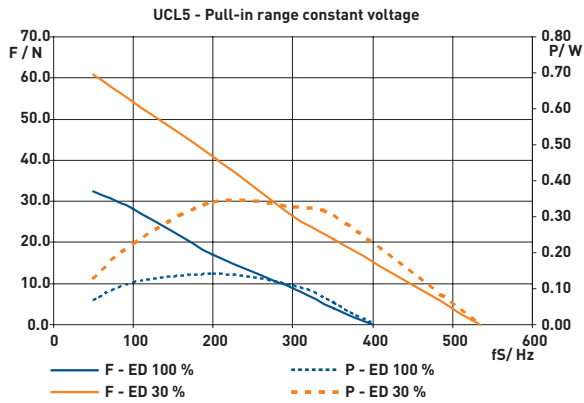
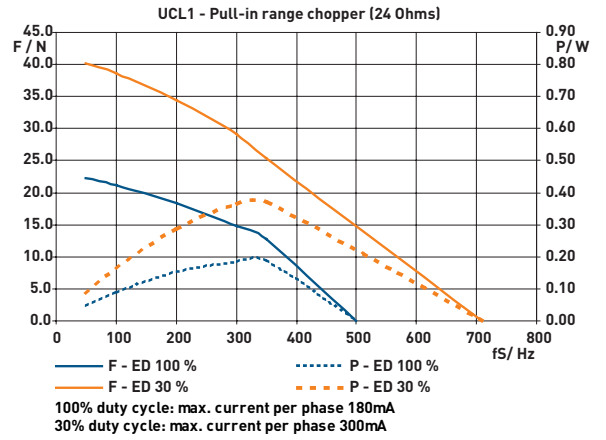
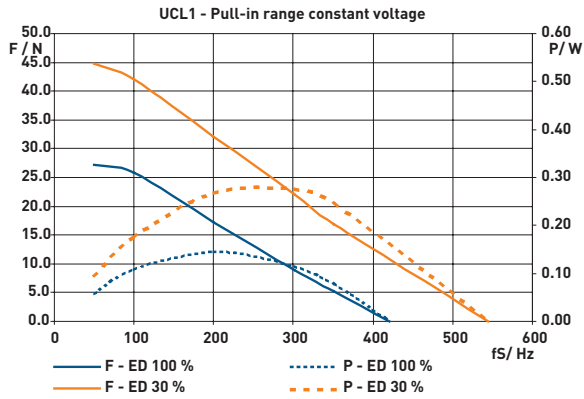
Please note:

The linear motor with non-captive shaft needs an external antirotation fixation and guidance. The antirotation is to produce the linear movement.

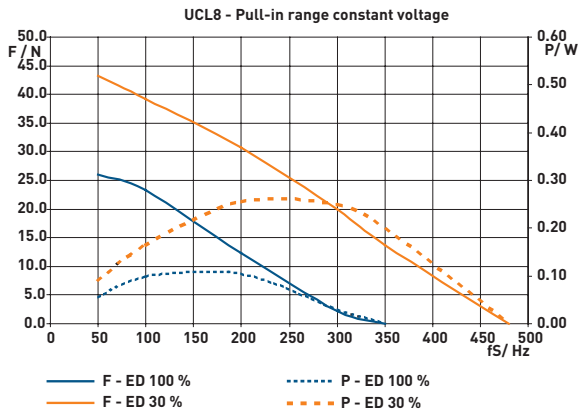
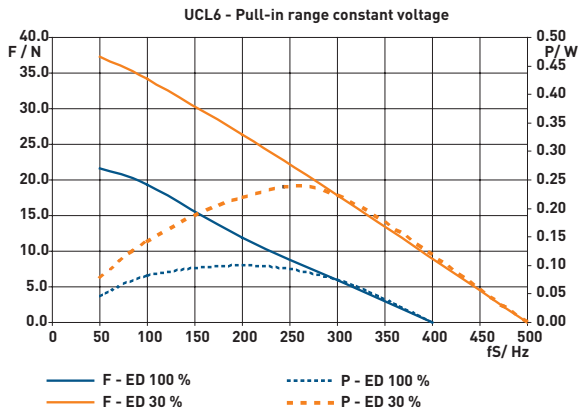
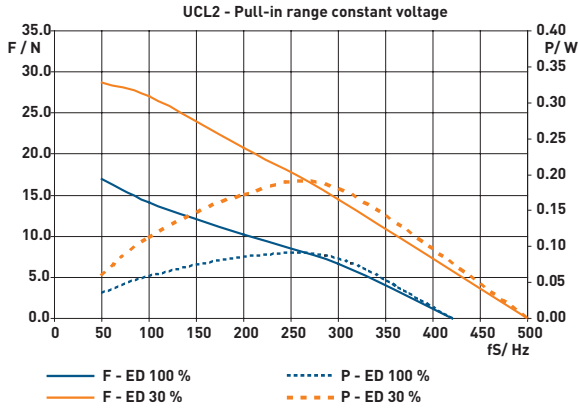
Application design of the guidance has to consider a maximum tolerance of 0,2° from the ideal axis.

The shaft guidance has strong influence on motor live time.

Performance Chart

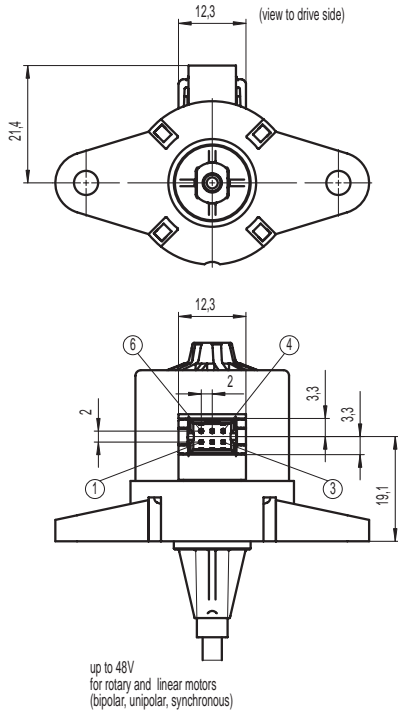


Performance Chart

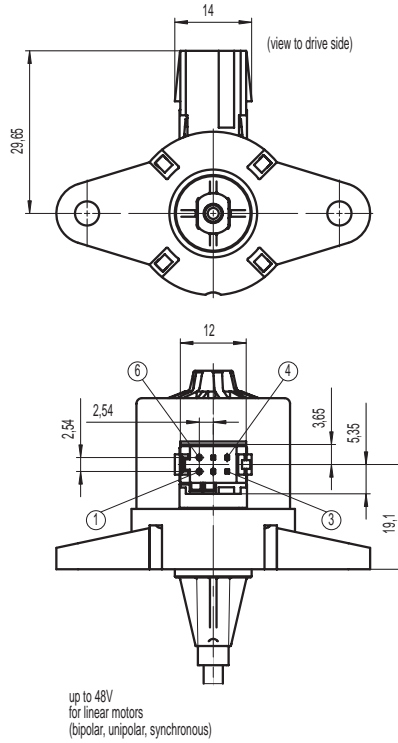


Connection Types UC motors

Connector B
for Molex Mill-Grid 51110-0660



Connector C
for Tyco Modu IV 0-1740209-6



Connector D
for Molex C-Grid III 90142-0006

